	<h1>INSPECTION REPORT</h1>	Customer: CAHA Page 1/4 + 0 appendix
Ref.: WS-PVC5922-A	Project: SLICER MAAT	File nb: 24906
Date: 17 Apr. 2024	Title: Inspection before coating	Order n: -
Project manager: LAPERE, M. Vincent	Piece: MAAT mirror Reference: 23160-113-F304 SN: 1	
Applicable documents. : (drawing, documents...) Indicate the issue	Drawing n° 23160-113-F304 - A	
Distribution list: Files, Customer		Original: QA

Inspection before coating

Parameter	Requirement	Value	Compliance	Comment
Material	Silica	Silica	C	-
Length (mm)	42 +/-0.5	42.01	C	
Width (mm)	38 +/-0.5	38.05	C	
Thickness (mm)	18 +/-0.5	18.488	C	
Tangential Radius (along length)	126.724 +/- 1%	129.98	C	
Sagittal Radius (along width)	94.445 +/- 1%	94.19	C	
Wedge along Length	< 3arcmin (35µm over 40mm)	0.26	C	
Wedge along width	< 3arcmin (35µm over 40mm)	0.10	C	
Shape error over final CA	80nm RMS (Goal 40nm RMS)	9.22 nm RMS	C	
Aspect	60/40 (Goal 20/10)	Nothing to report	C	
Roughness	3nm RMS (Goal 1.5nm RMS)	0.9 nm RMS	C	

Control Result		Statement		
Compliant:	1	<input type="checkbox"/> under restriction	Accepted:	1
Non-compliant:	0	Request for waiver ref.:	Refused:	0
Observation:				
	Inspector		Project Manager	
	Quality Manager			
Date and Signature	30/09/2024		30/09/2024	
	X Aurélie Monier		X Vincent LAPERE	
	Inspector		Project Manager	
	Signé par : amonier		Signé par : vlapere	
			30/09/2024	
	X Richard Holowczak		Quality	
			Signé par : Holowczak Richard	



INSPECTION REPORT

Customer:

CAHA

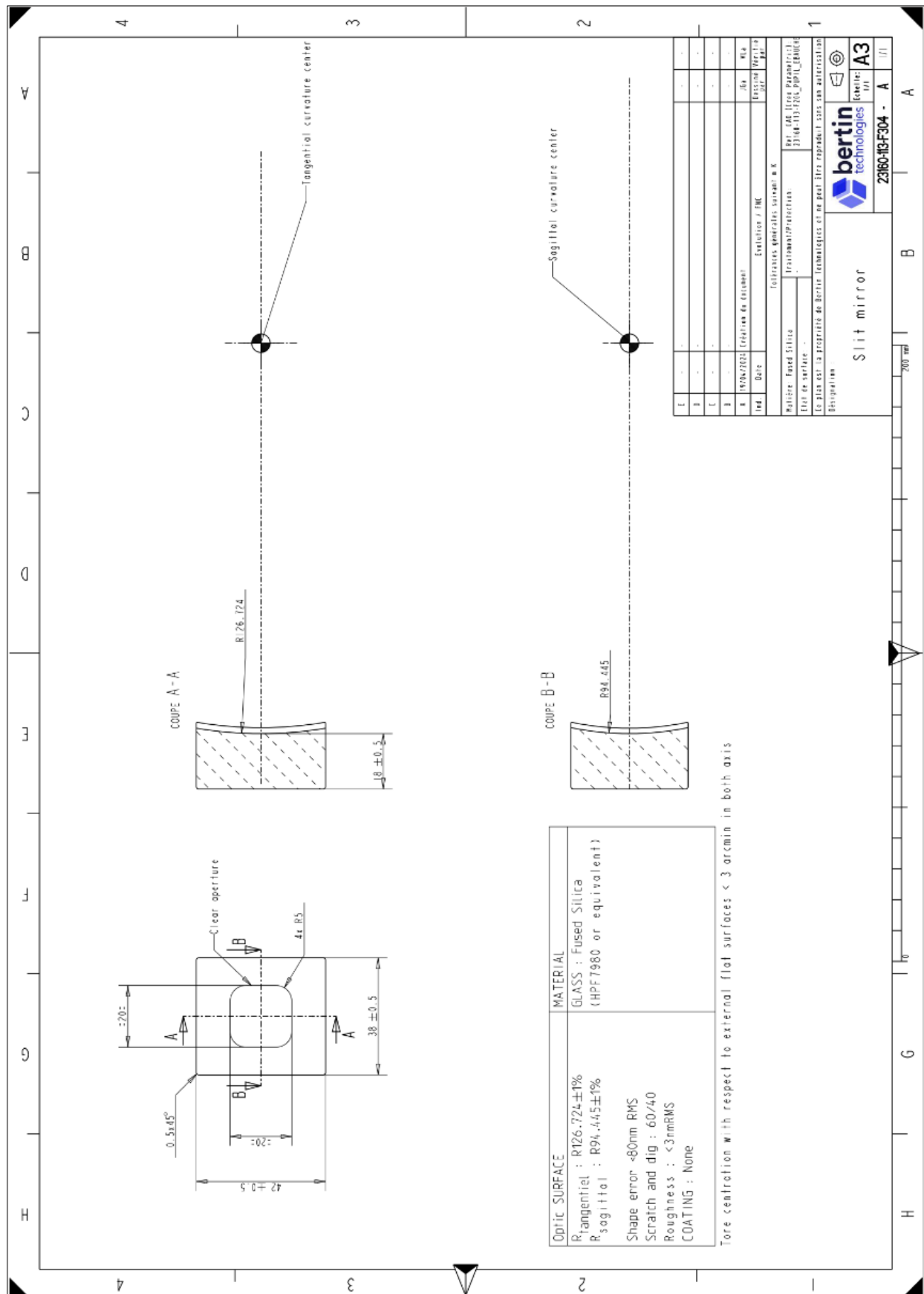
Page 2/4

+ 0 appendix

Ref.: WS-PVC5922-A

Project Name: SLICER MAAT

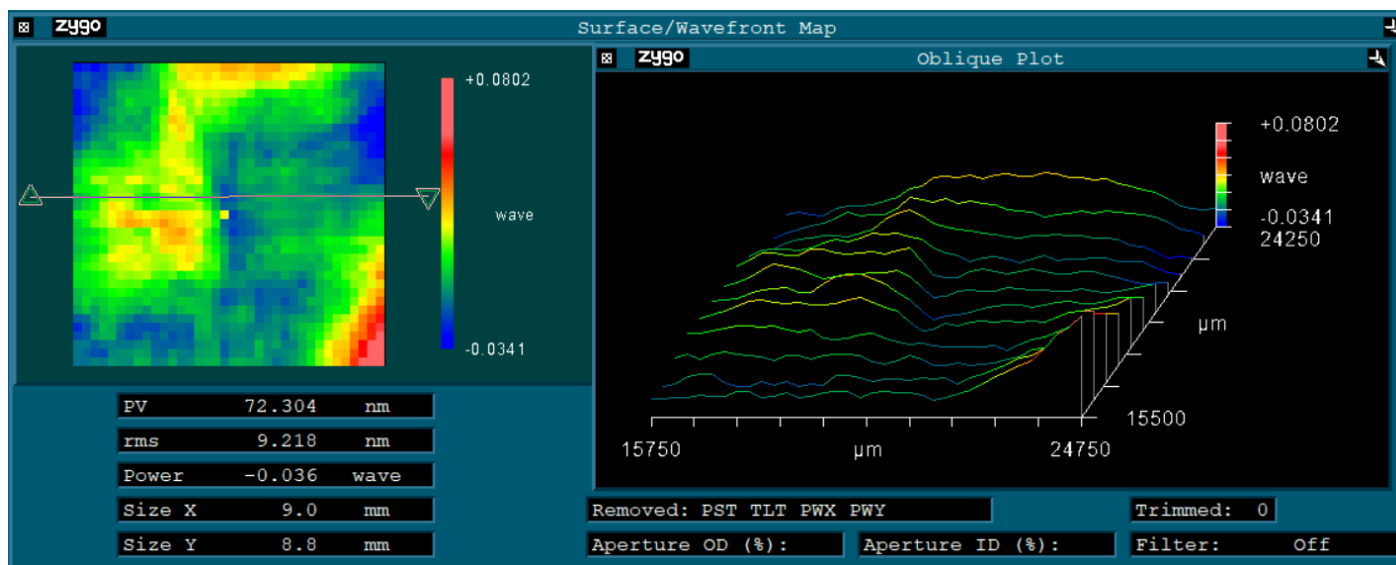
File nb: 24906



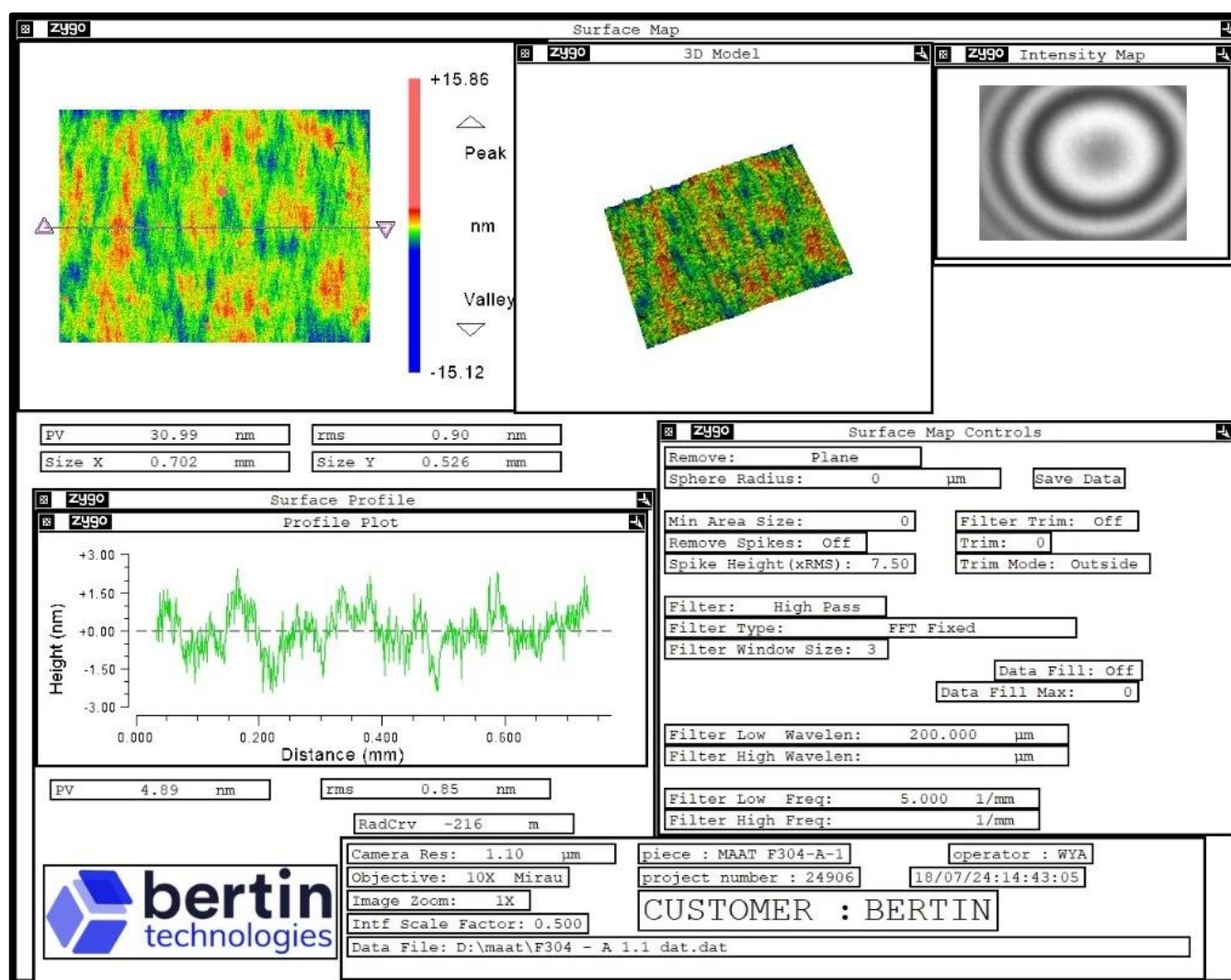
Ref.: WS-PVC5922-A

Project Name: SLICER MAAT

File nb: 24906



Surface Front Error



Roughness

INSPECTION REPORT

Customer:

CAHA

Page 4/4

+ 0 appendix

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List of measuring tools:

Instrument n°	Instrument designation	Accuracy	Calibration validity date	Reference of the calibration report	Measurement tool used on
WS-AEB004	Pied à coulisse numérique 200 mm	$\pm 16\mu\text{m}$	11/07/2024	WS-PVE360-A	01.07.24
WS-AEB006	Loupe 10x avec réticule - 4	$\pm 0.002\text{mm}$.	01/07/2025	WS-PVE357-A	01.07.24
WO-APO067	Unité d'affichage + Palpeur Sylvac	Er. Ind. : $3\mu\text{m}$ / Er. Rep. : $1\mu\text{m}$	22/10/2024	WS-PVE378-A	01.07.24
BT-APO001	Stylo optique CHR Mini OEM + sonde -1	$\pm 2\text{ mm}$	24/02/2031	Calibration Report	19.07.24
WX-APO001	Rugosimètre 7300 - Zygo NewView	$\pm 0.09\text{ \AA RMS}$	27/03/2025	WS-PVE419-A	18.07.24